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D5473-063

Job Sheet 184202



Part No: D5473-063

Part Name: Fuel Sender Assembly



Part Weight: 0 lbs

Job Created: 10/3/18

Due Date: 10/31/18

Type: SOLD

Note: D5473 REV.A IPP REV:A 18.03.19 NEW ISSUE DD VERF:JFS

Ship Via:

Job Qty: 5 ea

DAS
21
9-88

Status: New

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	10/31/18	10/31/18	0.00	0.00	Start Up Small Fab		SAD
100	Small Fab	5 pcs	10/31/18	10/31/18	0.00	1.25	Small Fab-2		SAD 18-10-31
110	QC	5 pcs	10/31/18	10/31/18	0.00	0.00	QC5		18-10-31 DAS
120	Packaging	5 pcs	10/31/18	10/31/18	0.00	0.00	Packaging3-2	5240	6
130	QC21-SA	5 Ea	10/31/18	10/31/18	0.00	0.00	QC21		OCT 31 2018 9-88

Part Op Descriptions: 100 - 1- ASSEMBLE AS PER DWG **REMOVE LABEL AS PER DWG NOTE10**

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
03-09-2032	Plug Housing SA 585 570	5 pcs (1 ea)	90-Start up Operation	M 55 403
143-219	Crimp Pin 575	15 Ea (3 ea)	90-Start up Operation	5093144 115459
D4025-3	Gasket GA 110	5 Ea (1 ea)	90-Start up Operation	5002581
D5473-5	Fuel Sender GA 111	5 Ea (1 ea)	90-Start up Operation	5072516
D5473-7	Divide Module GA 114	5 Ea (1 ea)	90-Start up Operation	5075761
M81824/1-2	Splice 57562	15 Ea (3 ea)	90-Start up Operation	M134370

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	03-09-2032	5	18	0
	143-219	15	47	0
	D4025-3	5	13	0
	D5473-5	5	8	0
	D5473-7	5	20	0
	M81824/1-2	15	30	0

Part Specifications

Specifications could not be found.

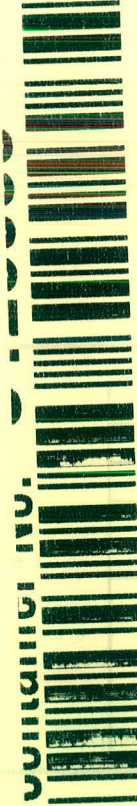
DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Suspected ☐		AGAINST DEPARTMENT/PROCESS Skid-tube Machining ☐ Cross tube Small End ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality Other ☐			
Date : _____		Step #: _____		MRB (QSI042) Approval			
Description Work Order Deviation							
 Fuel Sender Assembly PART NO: D5473 - 063 Serial No/Batch: S123055 Revision: Packaging Operation: Change No: Mfg Date: 10/31/18 Job No: 184202							
						Completed By	
						Lead hand / Supervisor Approval Verification	
						QC / QA Coordinator Approval	
Root Cause							
Environment ☐	No Re-verification ☐	Pressure/Force ☐	er Loss/Surge ☐ /Program ☐ g Stock Pulled ☐ if Sequence ☐ et ☐ beled ☐ inction ☐ gned/off center ☐				
Design ☐	Operator ☐	Bending ☐					
Doc/Data ☐	Offset/Setup ☐	Centre Not Cor ☐					
Equip/Tooling ☐	Supplier ☐	Cracks ☐					
Handling/Pre ☐	Training ☐	Crimp/Kink/Rip ☐					
Material ☐	Use for Testing ☐	Cuffs ☐					
Internal Transport ☐	Poor Information ☐	Crushing ☐					
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐					
LOA ☐	Product Improvement ☐	Wave/Twist in 1 ☐					
Substation ☐	Process Improvement ☐	Marks/Chatter ☐					
Past Expiry Date ☐	Manufacturing Process ☐						
Misidentified ☐	Past Due ☐	OTHER : _____					